

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Hesterberg GmbH & Co. KG, 58256 Ennepetal / Germany
Manufact. sites: Egerstraße 29, 58256 Ennepetal / Germany
Pregelstraße 26, 58256 Ennepetal / Germany
Cert.-no.: 07/204/1326/HS/2784/19
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1 Product(s) of the manufacturer
Structural components and steel structures
until EXC3 according to EN 1090-2

2 Product standards and other standards (see DIN EN ISO 3834-5)
DIN EN 1090-2
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15613, DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
1.1, 1.2 $R_{eH} \leq 355$ MPa, 5.1, 5.2, 8.1, 10.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa 5.1, 5.2, 8.1, 10.1
138 MAG Metal active gas welding with metal cored electrode, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Salomon, Lothar	EWE	Responsible welding coordinator C
Simsek, Ali Osman	EWT	Deputy welding coordinator S

* The level of knowledge complies with ISO 14731 B, S or C