

Certificate

Qualification of the manufacturer for welding steel structures according to DIN 18800: 2002-9
Class D

It is hereby certified that the firm **Hesterberg GmbH & Co. KG**
have at one's disposal in the welding plant **58256 Ennepetal, Egerstr. 29**
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

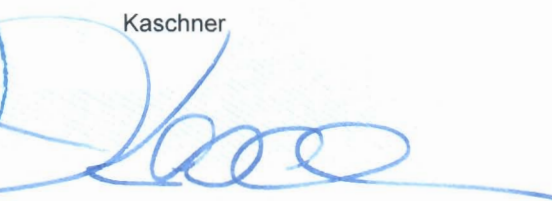
Standards/Regulations	DIN 18800-7
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	135 metal arc welding with active gas partly mechanized 136 tubular cored metal arc welding with active gas partly mechanized
Parent Metals	S235, S275, S355 acc. valid "Bauregelliste" and "Anpassungsrichtlinie" Stainless steels acc. valid approval of "DIBt" Z-30.3-6 16Mo3, P295GH, 13CrMo4-5, 10CrMo9-10 acc. DIN EN 10028-2 not for application of civil engineering, however for pipe racks
Extensions/Restrictions	none
Responsible Welding Coordinator (Name, Surname, Date of birth, Qualification)	Dipl.-Ing. Salomon, Lothar, date of birth 05.01.1954, Welding Engineer (EWE)
Deputy (Name, Surname, Date of birth, Qualification)	none
Remarks	see reverse page sehe
Period of validity	from 2010-08-20 to 2013-08-19
Number of certificate	DIN 18800-7 / 2784-DW /10/0
issued on	2010 -08-23 SWH-KiJo

TÜV Nord Systems GmbH & Co KG

Manager of the Certification Body
(Name/Signature/Seal)

Kaschner

General requirements
see reverse

General requirements

1. Before carry-out welding works this certificate - either as certified copy or photo copy - shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in the certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the condition under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks:

Responsible welding coordinator is authorized to carry out welders and operators test acc. element 1310 for own personnel.

For support of welding coordinator is named:
Loeb, Klaus, date of birth 16.06.1959, SFM (EWS)

CC.:

1. Applicant
(Original)
2. Principal Building Inspection Authority of the State
(if wanted)
3. Appropriate Branch of the Eisengbahn-Bundesamt
(only if Ril 804 applies)
4. File