

## Certificate

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2002-09  
**Class D**

It is hereby certified that the firm	Hesterberg GmbH & Co. KG
have at one's disposal in the welding plant	58256 Ennepetal, Egerstr. 29
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:	
Standards/Regulations	DIN 18800-7
Welding Processes <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 – Metal active gas welding, partly mechanized 136 – Tubular cored metal arc welding with active gas shield, partly mechanized
Parent Metals	S235, S275, S355 according to the relevant edition of the Bauregelliste and the Anpassungsrichtlinie Stahlbau 16Mo3, 13CrMo4-5 according to DIN EN 10028-2 and stainless steels up to Grade S355 according to the relevant approval of the DIBt
Extensions/Restrictions	16Mo3, 13CrMo4-5 only for pipe clamps
Responsible Welding Coordinator <small>(Name, Surname, Date of birth, Qualification)</small>	Dipl.-Ing. Lothar Salomon, born 1954-01-05, SFI (DVS)
Deputy <small>(Name, Surname, Date of birth, Qualification)</small>	not applicable
Remarks	on the reserve
Period of validity	from 2007-08-19 to 2010-08-19
Number of certificate	2007.0123
issued on	2007-09-14 Kimmeskamp/Ms
Manager of the Certification Body <small>(Name/Signature/Seal)</small>	
General requirements	see reverse

