

# CERTIFICATE

It is hereby certified that the firm

Hesterberg GmbH & Co. KG  
Egerstr. 29  
58256 Ennepetal

is qualified, to fulfil the welding quality requirements according to

## EN ISO 3834-2

in the range given in the enclosure of this certificate.

Certificate no.: 2007.5521

Validity: from 2007-08-19 to 2010-08-19

issued on: 14 September, 2007/Ms

SLV Duisburg  
Niederlassung der GSI mbH

Zertifizierungsstelle

LA-Dipl.-Ing. Loes  
(Name, Unterschrift)



# Enclosure

of certificate no.: **2007.5521**

## Range of Approval

**Application:** Production of pipe clamps, pipe saddles, pipe slide bearings, pipe supports, constant hangers, spring supports and spring hangers

**Welding Processes:** 135 – Metal active gas welding, partly mechanized  
136 – Tubular cored metal arc welding with active gas shield, partly mechanized

**Parent Metals:** S235, S275, S355 according to DIN EN 10025-2  
16Mo3, 10CrMo9-10, P295GH, 13CrMo4-5 according to DIN EN 10028-2  
1.4301, 1.4401, 1.4404, 1.4541, 1.4571 according to DIN EN 10088-2

**Welding Coordinator:** Dipl.-Ing. Salomon, Lothar, born 1954-01-05, EWE (EWF)  
(Name, Christian name, date of birth, profession)

**Deputy:** Löb, Klaus, born 1959-06-16, EWS (EWF)  
(Name, Christian name, date of birth, profession)

**Remarks: (Restrictions/Extensions)** none



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